



***Acceptance of Foreign
Human Resources with Specified Skills
in the Manufacturing Industry***



Nov. 2024



1. Overview of the Specified Skilled Worker System (Industrial Product Manufacturing)

2. Process Leading Up to Start of Employment for
Foreign Human Resources with Specified Skills (i)

3. Specified Skilled Worker (i) Examination for Industrial
Product Manufacturing

4. Specified Skilled Worker (ii) Examination for
Industrial Product Manufacturing

5. Consultation Services

1-1. Overview of the Specified Skilled Worker System (Industrial Product Manufacturing) (1/2)

- **Specified Skilled Worker is a status of residence for accepting foreign nationals with a certain level of skill and expertise in response to the labor shortage.**
- **This system covers industrial fields that are still struggling to secure human resources, despite national efforts to improve productivity and secure domestic human resources.**

● **In response to the growing labor shortage**, the "Specified Skilled Worker (i)" and "Specified Skilled Worker (ii)" residence statuses were established (and implemented in April 1991) **to accept foreign nationals with a certain level of expertise and skills who can start work immediately** in industrial fields where it is difficult to secure human resources, despite efforts to improve productivity and secure domestic human resources.

- **Specified Skilled Worker (i):** A status of residence for foreign nationals engaged in work requiring **skills that need considerable knowledge or experience in specified industrial fields (*)**.
Number of residents: 251,594 (as of June 30, 2024; preliminary figures)
- **Specified Skilled Worker (ii):** A status of residence for foreign nationals engaged in work requiring **proficient skills in specified industrial fields**
Number of residents: 153 (as of June 30, 2024; preliminary figures)

Specified Industrial Fields (16 fields):

nursing care, **building cleaning management**, **industrial product manufacturing**, **construction industry**, **shipbuilding and ship machinery industries**, **automobile repair and maintenance**, **aviation industry**, **accommodation industry**, **automobile transportation business**, **railway**, **agriculture**, **fishery & aquaculture**, **manufacture of food and beverages**, **food service industry**, **forestry**, and **wood industry**
(The fields in **red** can accept specified skilled workers (i) and (ii). The fields in **blue** can accept specified skilled workers (i), following plans to amend the relevant ministerial ordinances, etc.)
(“Machine parts and tooling/Industrial machinery/Electric, electronics and information industries” was changed into “Industrial product manufacturing.” However, acceptance into “Machine parts and tooling/Industrial machinery/Electric, electronics and information industries” will continue until the revision of the ministerial ordinances, etc.)

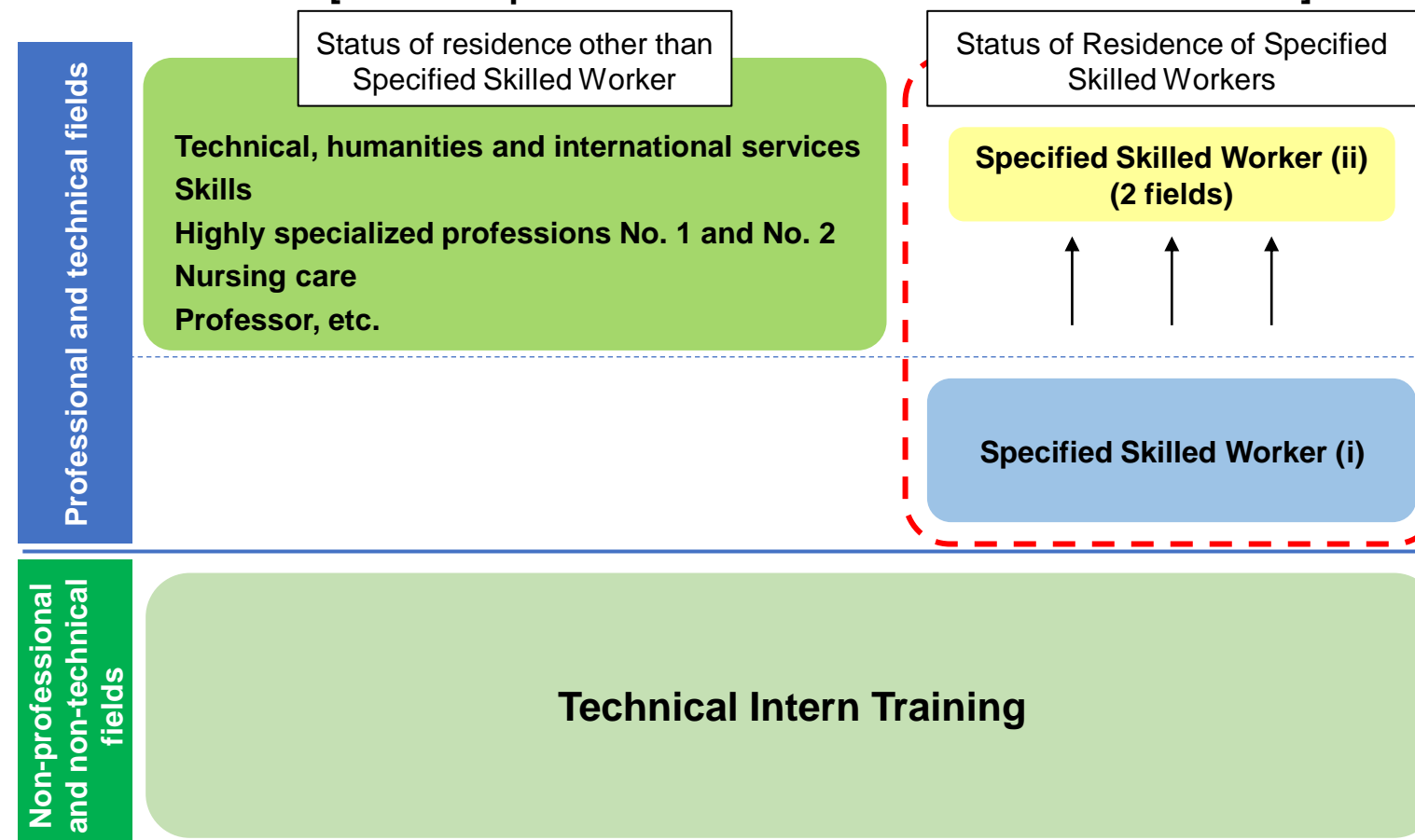
Key points of Specified Skilled Worker (i)

Period of stay	Renewal of a period not exceeding 1 year, as specified by the Minister of Justice for each foreign national, for a total of up to 5 years
Skill level	Checked by examinations, etc. (Foreign nations who have successfully completed the Technical Intern Training (ii) are exempt from examinations, etc.)
Japanese language level	Japanese language skills necessary for daily life and work are checked by examinations, etc. (Foreigners who have successfully completed the Technical Intern Training (ii) are exempt from the examinations)
Accompaniment by family members	Basically, not permitted
Support	Eligible for support by accepting organizations or registered support organizations

Key points of Specified Skilled Worker (ii)

Period of stay	Renewed every 3 years, 1 year, or 6 months (no limit on number of renewals)
Skill level	Checked by examinations, etc.
Japanese language level	No need for confirmation by exams, etc. (excluding the N3 requirement for fishing and food service industries)
Accompaniment by family members	Permitted if requirements are met (spouse and children)
Support	Not eligible for support by accepting organizations or registered support organizations

[Skill level permitted to work under this status of residence]



(Source) Website of Immigration Services Agency <https://www.moj.go.jp/isa/content/001335263.pdf>

1-1. Overview of the Specified Skilled Worker System (Industrial Product Manufacturing) (2/2)

(i) & (ii)

	1 Labor shortage situation	2 Criteria for foreign personnel		3 Other important matters			Remarks
	Estimated number of accepted workers (Maximum over 5 years)	Skill test	Japanese Language Test	Work categories that Foreign Human Resources with Specified Skills can engage in	Conditions to be imposed on the accepting organization, etc.	Form of employment	
No.1	173,300 (For 5 years from April, 2024)	Specified Skilled Worker (i) Examination for Industrial Product Manufacturing *1)	(Any of the following) (1) Japan Foundation Test for Basic Japanese (JFT-Basic) (2) Japanese Language Proficiency Test (N4 or higher) *1)	Total categories: 10 Existing categories 3 (1) Machining and metal processing (2) Electric and electronic equipment assembly (3) Metal surface treatment			*1) Those who have successfully completed the Technical Intern Training (ii) are exempted from the skills test and Japanese Language Test, assuming that they meet each level of the required skills and Japanese language proficiency.
No.2	No limit	1. Route of Specified Skilled Worker (ii) Examination for Industrial Product Manufacturing (1) Grade 3 for the Business Skills Test - Business Career Kentei (2) Route of the Specified Skilled (ii) Assessment Test (3) At least 3 years of work experience at a manufacturing site in a company based in Japan *2) 2. Route of the National Trade Skill Test & Certification (NTSTC) *3)	Does not need to be checked by examinations, etc., in principle	New categories: 7 (1) Carton box and corrugated cardboard box making (2) Precast concrete manufacturing (3) Refuse derived paper & plastics densified fuel making (4) Industrial manufacturing of pottery (5) Printing/book binding (6) Fabricated textiles manufacturing (7) Sewing	For example, participation in the "Consultation and Liaison Conference on the Acceptance of Foreign Human Resources with Specified Skills in the Manufacturing Industry" to cooperate in information identification, analysis, etc.	Direct	*2) For the Business Skills Test, either the category of Production Management Planning or Production Management Operation is needed. *3) Both "Grade 1 for the National Trade Skill Test & Certification (NTSTC)" and "At least 3 years of work experience at a manufacturing site in a company based in Japan" are needed.


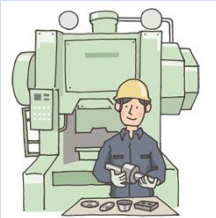

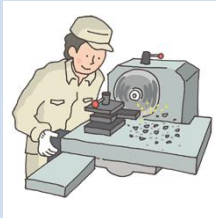



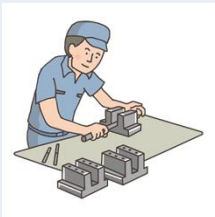


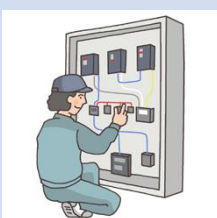
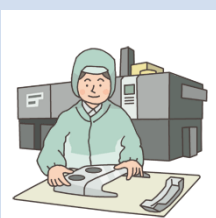





1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (1/10)

(i) & (ii)

[Machining and metal processing]

Engaging in manufacturing processes for machine parts and tooling products, industrial machinery, and others based on instructions from leaders or according to one's own discretion

◇ Included skills (Skills in red: new additions)

Casting		Forging		Die casting		Machining		Metal press	
Iron work		Factory sheet metal work		Finishing		Machine inspection		Machine maintenance	
Electric equipment assembling		Plastic molding		Painting		Welding		Industrial packaging	
Reinforced plastic molding		Metal heat treatment							

Excerpt from Operation Policies for the System of Specified Skilled Worker Status of Residence With Regards to Industrial Product Manufacturing (partially revised on September 6, 2024)


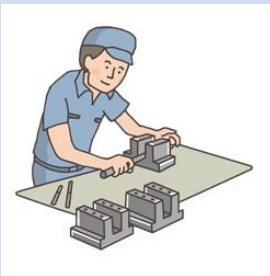

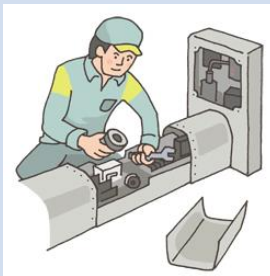
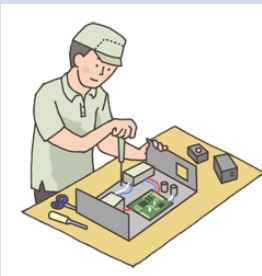
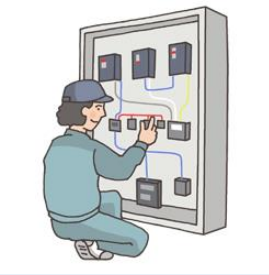




1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (2/10)

(i) & (ii)

[Electric and electronic equipment assembly]

Engaging in manufacturing and/or assembly processes for electrical equipment and/or electronic devices and others based on instructions from leaders or according to one's own discretion

◇ Included skills (Skills in red: new additions)

Machining		Finishing		Machine inspection		Machine maintenance		Electronic equipment assembling	
Electric equipment assembling		Print wiring board manufacturing		Plastic molding		Industrial packaging		Reinforced plastic modeling	

1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (3/10)

(i) & (ii)

[Metal surface treatment]

Engaging in surface treatment and other operations based on instructions from leaders or according to one's own discretion

◇ Included skills

Electroplating



Aluminum anodizing



1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (4/10)

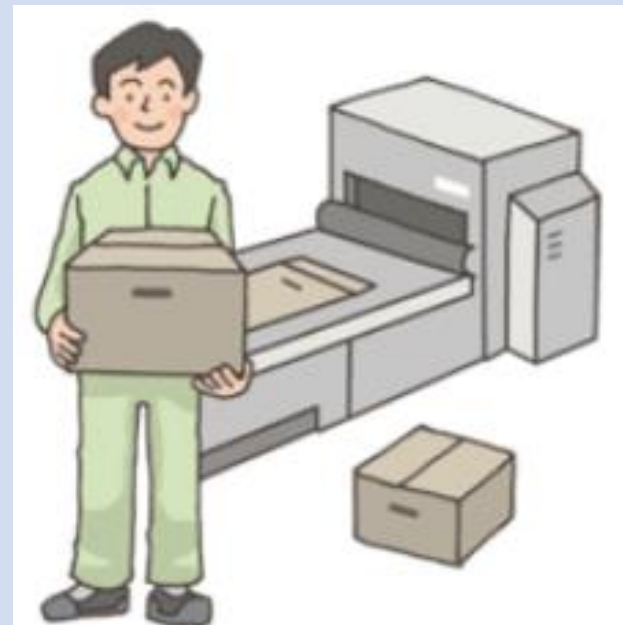
(i)

[Carton box and corrugated cardboard box making] (New addition)

Engaging in carton box and corrugated cardboard box making based on instructions from leaders or according to one's own discretion

◇ Included skills

Carton box and corrugated cardboard box making



1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (5/10)

(i)

[Precast concrete manufacturing] (New addition)

Engaging in precast concrete manufacturing based on instructions from leaders or according to one's own discretion

◇ Included skills

Precast concrete manufacturing



1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (6/10)

(i)

[Refuse derived paper & plastics densified fuel making] (New addition)

Engaging in crushing, molding, and other operations based on instructions from leaders or according to one's own discretion

◇ Included skills

**Refuse derived paper
& plastics densified
fuel making**



Excerpt from Operation Policies for the System of Specified Skilled Worker Status of Residence With Regards to Industrial Product Manufacturing (partially revised on September 6, 2024)

1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (7/10)

(i)

[Industrial manufacturing of pottery] (New addition)

Engaging in the manufacturing of pottery based on instructions from leaders or according to one's own discretion

◇ Included skills

**Industrial
manufacturing of
pottery**



1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (8/10)

(i)

[Printing/book binding] (New addition)

Engaging in offset printing, photogravure, and book binding based on instructions from leaders or according to one's own discretion

◇ Included skills

Printing



Book binding









1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (9/10)

(i)

[Fabricated textiles manufacturing] (New addition)

Engaging in the manufacturing of textiles based on instructions from leaders or according to one's own discretion

◇ Included skills

Spinning operation 	Weaving operation 	Dyeing 	Knit goods manufacturing 	Warp knitted fabrics manufacturing 
Carpet manufacturing 				

1-2. Work categories Foreign Human Resources with Specified Skills in the 10 manufacturing sectors can engage in (10/10)

(i)

[Sewing] (New addition)

Engaging in sewing work based on instructions from leaders or according to one's own discretion

◇ Included skills

Ladies' and children's dress making 	Tailoring men's suit making 	Underwear manufacturing 	Bedclothes making 	Canvas product making 
Cloth sewing 	Seat product sewing 			

(Reference) Japan Standard Industrial Classification of Acceptable Worksites in the Manufacturing Industry Field

(i) & (ii)

11	Manufacture of textile products
141	Pulp
1421	Paper
1422	Paperboard
1423	Machine-made Japanese style paper
1431	Coated paper, except printing paper
1432	Corrugated board
144	Paper products
145	Paper containers
149	Other pulp, paper, and paper products
15	Printing and allied industries
18	Manufacture of plastic products

2123	Concrete products
2142	Tableware and kitchenware pottery
2143	Pottery ornaments
2194	Molds, including cores
2211	Iron industries, with blast furnaces
2212	Iron industries, without blast furnaces
2221	Steel, with rolling facilities
2231	Hot rolling, except steel pipes and tubes, and re-rolled steel products
2232	Cold rolling, except steel pipes and tubes, and re-rolled steel products
2234	Cold rolled steel shapes
225	Ferrous metal machine parts and tooling products
2291	Iron and steel shearing and slitting
2299	Iron and steel, n.e.c. (limited to iron powder)
235	Non-ferrous metal machine parts and tooling products

2422	Edge tools for machinery
2424	Working tools
2431	Plumbing supplies, except valves and cocks
2441	Iron framework
2443	Metal sashes and doors
2446	Fabricated platework and sheet metal work (limited to welded containers and bulk storage tanks for highly pressurized gas)
245	Metal machine parts and tooling products
2461	Coating metal products
2462	Galvanized and other hot-dip coated metal products, except coated steel
2464	Electroplated metal products, except coated steel
2465	Heat treated metal
2469	Other treatment of metal surface (limited to aluminum anodizing)
248	Bolts, nuts, rivets, machine screws and wood screws
2499	Fabricated metal products, n.e.c. (limited to drum recycling)
25	Manufacture of general-purpose machinery (excluding 2591 Fire extinguishing equipment and its apparatus and industries listed in the Machine Parts and Tooling Industries)
26	Manufacture of production machinery
27	Manufacture of business-oriented machinery (except 274 medical instruments, apparatus, and supplies and 276 weapons manufacturing)
28	Electronic parts, devices, and electronic circuits
29	Manufacture of electrical machinery, equipment, and supplies (except for 2922 Auxiliary equipment for internal combustion engines and industries listed in the Machine Parts and Tooling Industries)
30	Manufacture of information and communication electronics equipment
3295	Pattern manufactured of industrial use
3299	Other manufacturing industries, n.e.c. (refuse derived paper & plastics densified fuel making industries)
484	Packing and crating

(Reference 1) Appendix to the Operational Guidelines for the Acceptance of Specified Skilled Workers in Specific Fields (Guidelines related to public notice) (Ministry of Justice) <https://www.moj.go.jp/isa/content/930004946.pdf>

(Reference 2) Japan Standard Industrial Classification (posted August 2023) (Division E Manufacturing) (Division H Transport and Postal Services) (Ministry of Internal Affairs and Communications)

e-Stat search system (<https://www.e-stat.go.jp/classifications/terms/10>)

(Reference) Image of Career Development of Specified Skilled Workers in the Manufacturing Industry

(i) & (ii)

- **Specified Skilled Worker (i)** is a residence status for those whose work requires a considerable degree of knowledge, skills, and experience.
- **Specified Skilled Worker (ii)** is a residence status for those who perform highly specialized and technical work based on their own judgement.

From the 10th year

The person acquires multiple proficient skills and becomes a skilled worker and then a leader of multiple workers.
Over the next several years, the person acquires skills in work process management, quality control, cost control, etc., and eventually becomes a supporting presence to the manufacturing site as a manager of the manufacturing site or the factory manager.

<Ideal Foreign Talent for Specified Skilled Worker (ii)>

- Those who can carry out highly specialized and technical work based on their own judgement
- Those who can oversee work as a supervisor and execute tasks with skilled techniques (such as a foreman or team leader)

4th to 10th year

Within each job category of the manufacturing industry, the person acquires skills other than those acquired during the Technical Intern Training, becomes a multi-skilled worker, and gains experience.

<Ideal Foreign Talent for Specified Skilled Worker (i)>

- Those who can perform work that requires considerable knowledge, skill, and experience in order to work at Japanese manufacturing companies

From the 1st to 5th year

The person is trained as a single-skilled worker in iron casting, ordinary lathe, etc.

(*A total of 91 job categories and 167 operations)

Specified Skilled Worker (ii) (from 2023)

- No maximum period of stay (with renewal)
- Can be accompanied by family members
- Job change is permitted
- Maximum number of workers to be accepted: None
- Actual number of workers accepted: 23 (as of the end of June 2024, only the manufacturing sector)

Specified Skilled Worker (i) (from 2019)

- Maximum period of stay: 5 years
- Cannot be accompanied by family members
- Job change is permitted
- Maximum number of workers to be accepted:
 - 49,750 (for five years until March 2024)
 - 173,300 (for five years following April 2024)
- Actual number of workers accepted: 44,0444 (as of the end of June 2024, only the manufacturing sector)

If you successfully complete the Technical Internship (ii), you will be exempt from the Specified Skilled (i) Assessment Test, etc.

Specified Skilled (ii) Assessment Test

Grade 3 Business Skills Test
(Those who passed the Specified Skilled (ii) Assessment Test are exempt from the above two)
+Three or more years of experience

Specified Skilled (i) Assessment Test

+Japanese language level

Technical Intern Training (from 1993)

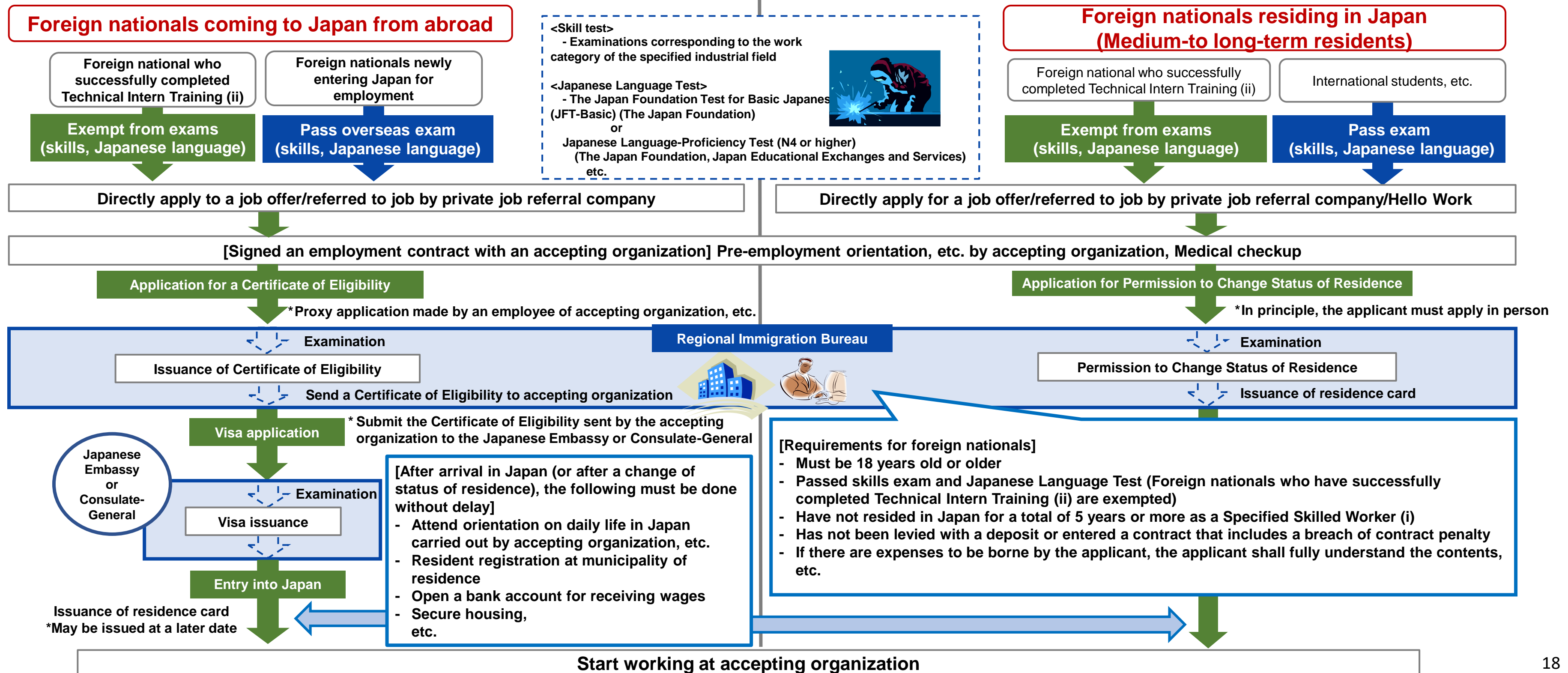
- Maximum period of stay: 5 years
- Cannot be accompanied by family members
- Job change is not permitted
- Maximum number of workers to be accepted: None
- Actual number of workers accepted: Approximately 426,000 (All industries as of the end of June 2024)
- * International contribution program to transfer skills to developing countries, etc.

Overseas

1. Overview of the Specified Skilled Worker System
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- 2. Process Leading Up to Start of Employment for
Foreign Human Resources with Specified Skills (i)**
3. Specified Skilled Worker (i) Examination for Industrial
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4. Specified Skilled Worker (ii) Examination for Industrial
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5. Consultation Services

2. Timeline to starting employment as Foreign Human Resources with Specified Skills (i)

- Those who wish to work as a Specified Skilled Worker (i) must first pass exams on their skills and Japanese language proficiency, or successfully complete Technical Intern Training (ii).



1. Overview of the Specified Skilled Worker System
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3-1. Overview of the Specified Skilled Worker (i) Examination for Industrial Product Manufacturing (1/2)

- The outline for the Specified Skilled Worker (i) Examination for Industrial Product Manufacturing is outlined below.
- In addition to changes to the exam administration method, new categories will be added from this year.

Test classification	<ul style="list-style-type: none"> ● 10 categories (Seven new categories is scheduled to be added from the third term.) 																
Test Location	<ul style="list-style-type: none"> ● Testing centers are provided by Prometric Japan Co., Ltd. (hereinafter referred to as Prometric) (Japan: nationwide; Overseas: Indonesia, Thailand, and the Philippines) *Changed from FY2024 																
Test Dates	<ul style="list-style-type: none"> ● Three exam periods are scheduled for 2024 (from term 1 to term 3). <table border="1" data-bbox="739 868 2728 1178"> <thead> <tr> <th>Term</th> <th>Test Dates</th> <th>Test Location</th> <th>Categories to be tested</th> </tr> </thead> <tbody> <tr> <td>Term 1</td> <td>Tuesday, July 16, 2024–Thursday, August 29, 2024</td> <td>Japan only</td> <td>3 existing categories</td> </tr> <tr> <td>Term 2</td> <td>Tuesday, December 10, 2024–Monday, December 16, 2024</td> <td>Japan and overseas</td> <td>3 existing categories</td> </tr> <tr> <td>Term 3</td> <td>We are currently making adjustments to the schedule, and will inform you of the test period at a later date.</td> <td>Japan and overseas</td> <td>3 existing categories and 7 new categories</td> </tr> </tbody> </table> ● The seven new categories for the Specified Skilled (i) Assessment Test (hereinafter referred to as “7 new categories”) are expected to be implemented from the third term. <7 new categories>: carton box and corrugated cardboard box making, precast concrete manufacturing, refuse derived paper & plastics densified fuel making, industrial manufacturing of pottery, printing/book binding, fabricated textiles manufacturing, and sewing <p>*Please check the portal site for the latest information. *The Term 2 exams in Thailand will be held only on December 13, 14 and 16.</p>	Term	Test Dates	Test Location	Categories to be tested	Term 1	Tuesday, July 16, 2024–Thursday, August 29, 2024	Japan only	3 existing categories	Term 2	Tuesday, December 10, 2024–Monday, December 16, 2024	Japan and overseas	3 existing categories	Term 3	We are currently making adjustments to the schedule, and will inform you of the test period at a later date.	Japan and overseas	3 existing categories and 7 new categories
Term	Test Dates	Test Location	Categories to be tested														
Term 1	Tuesday, July 16, 2024–Thursday, August 29, 2024	Japan only	3 existing categories														
Term 2	Tuesday, December 10, 2024–Monday, December 16, 2024	Japan and overseas	3 existing categories														
Term 3	We are currently making adjustments to the schedule, and will inform you of the test period at a later date.	Japan and overseas	3 existing categories and 7 new categories														
Test time	<ul style="list-style-type: none"> ● 80 minutes in total for both the written and practical skills tests 																
Examination method	<ul style="list-style-type: none"> ● CBT (computer-based testing) (Both written and practical skill exams) *Changed from FY2024 																
Pass criteria	<ul style="list-style-type: none"> ● Written exam: 65% or more of correct answers ● Practical skill exam: 60% or more of correct answers 																

3-1. Overview of the Specified Skilled Worker (i) Examination for Industrial Product Manufacturing (2/2)

(i)

- Please visit the Prometric website to apply for the test or check your results.
- The method to apply for the issuance of certificates has changed.

Language	<ul style="list-style-type: none"> ● Japanese
Examination criteria	<ul style="list-style-type: none"> ● The examination criteria is the skill test level 3 or equivalent of the national trade skill testing for people who complete Technical Intern Training (ii) that exempts Specified Skilled (i) examination <p>*Sample questions are also available on the portal site.</p>
Qualifications to take examination	<ul style="list-style-type: none"> ● In principle, foreign nationals who are 17 years of age* or older on the day of the examination and who intend to work in Japan if they pass the examination <p>*For Indonesian nationals, the minimum age requirement is 18 years.</p>
Application	<ul style="list-style-type: none"> ● Apply via the Prometric reservation webpage *Changed from FY2024 (https://www.prometric-jp.com/ssw/test_list/archives/17)
Exam fee / Fee for issuance of Pass Certificate	<p><u>All work categories</u></p> <ul style="list-style-type: none"> ● Examination fee: 8,000 yen ● Fee for issuing a pass certificate: 15,000 yen
Method of notification of pass/fail	<ul style="list-style-type: none"> ● Log in to Prometric's reservation webpage within five business days following the day after the test date to confirm your results *Changed from FY2024
Application for the issuance of certificates	<ul style="list-style-type: none"> ● Apply using the dedicated form on the portal site (available after six business days following the day after the test date) (https://cbt.sswm.go.jp/pass) *Changed from FY2024

3-2. Test Categories for the Specified Skilled Worker (i) Examination for Industrial Product Manufacturing

(i)

- From FY2024, reinforced plastic molding and metal heat treatment will be added to the machining and metal processing category, and reinforced plastic molding will be added to the electric and electronic equipment assembly category.
- The 7 new categories will be implemented from the third term of FY2024 ***Changed from FY2024**

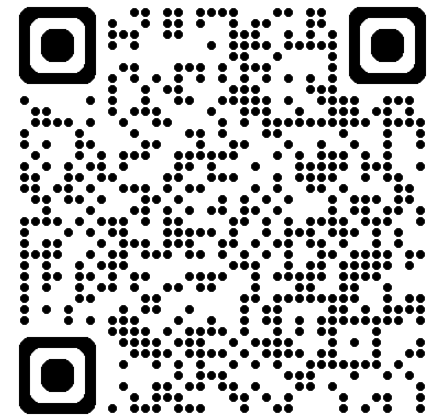
		Machining and Metal Processing	Electric and electronic equipment assembly	Metal surface treatment
Existing 3 categories	Work category	Machining and metal processing (Engaging in manufacturing processes for machine parts and tooling products, industrial machinery, and others based on instructions from leaders or according to one's own discretion)	Electric and electronic equipment assembly (Engaging in manufacturing and/or assembly processes for electrical equipment and/or electronic devices and others based on instructions from leaders or according to one's own discretion)	Metal surface treatment (Engaging in surface treatment and other operations based on instructions from leaders or according to one's own discretion)
	Included skills	Casting, Forging, Die casting, Machining, Metal press, Iron work, Factory sheet metal work, Finishing, Plastic molding, Machine inspection, Machine maintenance, Electric equipment assembling, Painting, Welding, Industrial packaging, reinforced plastic molding, and metal heat treatment (added from FY2024)	Machining, Finishing, Plastic molding, Print wiring board manufacturing, Electronic equipment assembling, Electric equipment assembling, Machine inspection, Machine maintenance, Industrial packaging, and reinforced plastic molding (added from FY2024)	Electroplating, Aluminum anodizing

*From FY2024, there will be no skills selection from the three previously existing categories (machining and metal processing, electric and electronic equipment assembly, and metal surface treatment)

		Carton box and corrugated cardboard box making	Precast concrete manufacturing	Refuse derived paper & plastics densified fuel making	Industrial manufacturing of pottery	Printing/book binding	Fabricated textiles manufacturing	Sewing
7 new categories	Work category	Carton box and corrugated cardboard box making (Engaging in carton box and corrugated cardboard box making based on instructions from leaders or according to one's own discretion)	Precast concrete manufacturing (Engaging in precast concrete manufacturing based on instructions from leaders or according to one's own discretion)	Refuse derived paper & plastics densified fuel making (Engaging in crushing, molding, and other operations based on instructions from leaders or according to one's own discretion)	Industrial manufacturing of pottery (Engaging in the manufacturing of pottery based on instructions from leaders or according to one's own discretion)	Printing/book binding (Engaging in offset printing, photogravure, and book binding based on instructions from leaders or according to one's own discretion)	Fabricated textiles manufacturing (Engaging in the manufacturing of textiles based on instructions from leaders or according to one's own discretion)	Sewing (Engaging in sewing work based on instructions from leaders or according to one's own discretion)
	Included skills	Carton box and corrugated cardboard box making	Precast concrete manufacturing	Refuse derived paper and plastics densified fuel making	Industrial manufacturing of pottery	Printing and book binding	Spinning and weaving operation; dyeing; and manufacturing of knit goods, warp knitted fabrics, and carpet	Ladies' and children's dress making, tailoring men's suit making, underwear manufacturing, bedclothes making, canvas product making, cloth sewing, and seat product sewing

3-3. Details of the Specified Skilled Worker (i) Examination for Industrial Product Manufacturing

- The written examination consists of questions in which the examinees select whether each question text is correct (○) or wrong (X).
- The skill test involves reading the content related to actual work processes and materials and choosing the correct answers.
- Sample questions are available at the portal site: https://www.sswm.go.jp/en/exam_f/examination.html



<Scope of questions and sample questions (example of Machining and Metal Processing)>

サンプル問題 (機械金属加工区分)		
項目	問題数	※配分は目安です
1. 主な出題範囲		
製造分野全般	「安全衛生、品質管理」・「一般教養」・ 「法令、規格、器具」など	10問
機械金属加工区分	「安全衛生、品質管理」・「機械工作法、 機械、器具」・「材料」・「検査・測定」・ 「製図」など	20問
実技		計10問
安全衛生		2問
品質管理		2問
検査		2問
測定		2問
製図		2問

2. サンプル問題 (正答は末尾に記載)


機械金属加工区分 学科試験

問題1 から問題30 について、正しいですか、間違いですか、どちらかを選びなさい。

(共通：安全衛生、品質管理)

問題1 作業に対する意識として、作業中は常に危険と隣り合わせであることを認識し注意する。

問題2 日本産業規格(JIS)に定められた下の図記号は、「上り段差に注意」のマークである。





問題3 作業に使う機械や道具を作業の前に点検する必要はない。

(Reference) About the Japanese Language Test

(i)

- Please apply for the Japanese Language Test from the below links.
- However, if you have successfully completed Technical Intern Training (ii), you are exempt from taking the Japanese Language Test.

Japanese level	<ul style="list-style-type: none">● Japanese language skills necessary for work, based on the ability to carry out daily conversation to some extent and not interfere with daily life
Examination (Either on the right)	<p>(1) <u>Passing the Japan Foundation Test for Basic Japanese (JFT-Basic)</u> https://www.jpff.go.jp/jft-basic/index.html </p> <p>(2) <u>Acquisition of Japanese Language-Proficiency Test N4 or higher</u> https://www.jlpt.jp/ </p> <p>* Even if you have passed a test other than those listed above as proof of your Japanese language proficiency, it cannot be used to prove your Japanese language ability as required by the Specified Skilled Worker System.</p>
Requirements for exemption	<ul style="list-style-type: none">● However, if you have successfully completed Technical Intern Training (ii) in the manufacturing industry field or other occupations or professions, you are exempted from the Japanese Language Test.

3-4. About the Application for the Issuance of Certificates

(i) & (ii)

- You can apply for a certificate using the designated form on the portal site starting six business days following the day after the date of your exam.
 - (i): https://www.sswm.go.jp/exam_f/examination_procedure.html
 - (ii): https://www.sswm.go.jp/exam_f_02/examination_procedure.html
- There is a mandatory fee of 15,000 yen for issuing a certificate (including a reissue).
- Please note that we will continue to accept certificate issuance requests by email for those who passed prior to FY2021.

Information of successful applicants

- Test type
(i) or (ii), PBT or CBT)
- Prometric ID
- Exam number
- Email address
- Name
- Date of birth
- Nationality

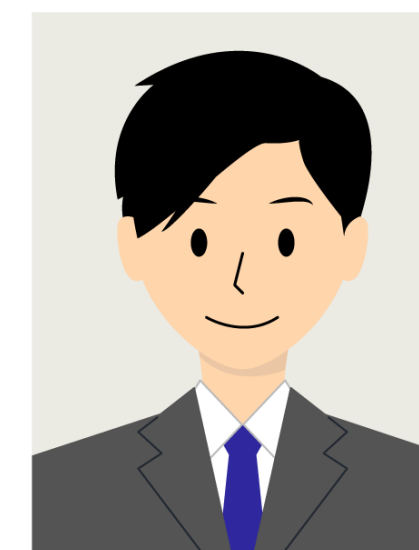
Documents proving your identity




Examples:

- Japan: residence card
- Indonesia: passport or Indonesian identity card (KTP)
- Thailand: passport or Thai identity card
- Philippines: passport, PhilID, UMID card, or driver's license
- Nepal: passport or National Identity Card

Photo data of your face



- The exam profile page for 2022–2023 will no longer be available as of Friday, August 30, 2024.

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1. Overview of the Specified Skilled Worker System
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 - 4. Specified Skilled Worker (ii) Examination for Industrial
Product Manufacturing**
 5. Consultation Services

4-1. Outline of the Specified Skilled Worker (ii) Examination for Industrial Product Manufacturing (1/2)

- The outline for the Specified Skilled Worker (ii) Examination for Industrial Product Manufacturing is outlined below.
- Please check the portal site for the latest information.

Test category	<ul style="list-style-type: none"> ● Three categories in all <table border="1" data-bbox="803 508 3102 953"> <thead> <tr> <th></th> <th>(1) Machining and Metal Processing</th> <th>(2) Electric and Electronic Equipment Assembly</th> <th>(3) Metal surface Treatment</th> </tr> </thead> <tbody> <tr> <td>Included skills</td> <td>Casting, forging, die casting, machining, metal press, iron work, factory sheet metal work, finishing, plastic molding, machine inspection, machine maintenance, electric equipment assembling, painting, welding, industrial packaging, reinforced plastic molding, and metal heat treatment (added in FY2024)</td> <td>Machining, finishing, plastic molding, print wiring board manufacturing, electronic equipment assembling, electric equipment assembling, machine inspection, machine maintenance, industrial packaging, reinforced plastic molding (added in FY2024)</td> <td>Electroplating, aluminum anodizing</td> </tr> </tbody> </table>		(1) Machining and Metal Processing	(2) Electric and Electronic Equipment Assembly	(3) Metal surface Treatment	Included skills	Casting, forging, die casting, machining, metal press, iron work, factory sheet metal work, finishing, plastic molding, machine inspection, machine maintenance, electric equipment assembling, painting, welding, industrial packaging, reinforced plastic molding, and metal heat treatment (added in FY2024)	Machining, finishing, plastic molding, print wiring board manufacturing, electronic equipment assembling, electric equipment assembling, machine inspection, machine maintenance, industrial packaging, reinforced plastic molding (added in FY2024)	Electroplating, aluminum anodizing
	(1) Machining and Metal Processing	(2) Electric and Electronic Equipment Assembly	(3) Metal surface Treatment						
Included skills	Casting, forging, die casting, machining, metal press, iron work, factory sheet metal work, finishing, plastic molding, machine inspection, machine maintenance, electric equipment assembling, painting, welding, industrial packaging, reinforced plastic molding, and metal heat treatment (added in FY2024)	Machining, finishing, plastic molding, print wiring board manufacturing, electronic equipment assembling, electric equipment assembling, machine inspection, machine maintenance, industrial packaging, reinforced plastic molding (added in FY2024)	Electroplating, aluminum anodizing						
Test Location	<ul style="list-style-type: none"> ● Testing centers are provided by Prometric (Japan: nationwide) 								
Test Dates	<ul style="list-style-type: none"> ● The FY2024 test dates are outlined below: *The FY2024 tests must be taken in Japan. <table border="1" data-bbox="803 1133 2568 1440"> <thead> <tr> <th>Term</th> <th>Test Dates</th> </tr> </thead> <tbody> <tr> <td>Term 1</td> <td>Tuesday, July 16, 2024–Thursday, August 29, 2024</td> </tr> <tr> <td>Term 2</td> <td>Tuesday, December 3, 2024–Monday, December 9, 2024</td> </tr> <tr> <td>Term 3</td> <td>We are currently making adjustments to the schedule and will inform you of the test period at a later date.</td> </tr> </tbody> </table>	Term	Test Dates	Term 1	Tuesday, July 16, 2024–Thursday, August 29, 2024	Term 2	Tuesday, December 3, 2024–Monday, December 9, 2024	Term 3	We are currently making adjustments to the schedule and will inform you of the test period at a later date.
Term	Test Dates								
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Term 2	Tuesday, December 3, 2024–Monday, December 9, 2024								
Term 3	We are currently making adjustments to the schedule and will inform you of the test period at a later date.								
Test time	<ul style="list-style-type: none"> ● Practical skills test: 60 minutes *Written test: Grade 3 Business Skills Test (Business Career Kentei) 								
Examination method	<ul style="list-style-type: none"> ● CBT (computer-based testing) *Changed from FY2024 								
Examination level	<ul style="list-style-type: none"> ● 60% or more of correct answers 								

4-1. Outline of the Specified Skilled Worker (ii) Examination for Industrial Product Manufacturing (2/2)

- The outline for the Specified Skilled Worker (ii) Examination for Industrial Product Manufacturing is outlined below.
- Please check the portal site for the latest information.

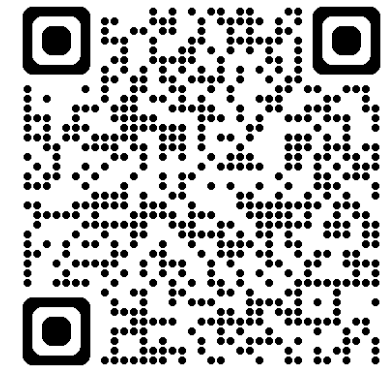
Language	<ul style="list-style-type: none"> ● Japanese * There are no plans to create examinations in other languages.
Examination level	<ul style="list-style-type: none"> ● Based on the fact that Specified Skilled Workers (ii) require the same or higher level of expertise and skills as foreign nationals with active resident statuses in specialized or technical fields, the standard is set at grade 1 of the National Trade Skills Test.
Qualifications to take examination	<ul style="list-style-type: none"> ● In principle, foreign nationals who are 17 years of age* or older on the day of the examination and who intend to work in Japan if they pass the examination *For Indonesian nationals, the minimum age requirement is 18 years. ● Applicants must submit a Proof of Business Experience which shows three or more years of work experience at a manufacturing company based in Japan. Please submit the completed form at the time of application. <p>* Information about Proof of Business Experience https://www.sswm.go.jp/exam_f_02/examination_index.html#a01</p>
Application	<ul style="list-style-type: none"> ● Apply via the Prometric reservation webpage *Changed from FY2024 https://www.prometric-jp.com/ssw/test_list/archives/18
Exam fee / Fee for issuance of Pass Certificate	<ul style="list-style-type: none"> ● Examination fee: 15,000 yen ● Fee for issuing a pass certificate: 15,000 yen
Method of notification of pass/fail	<ul style="list-style-type: none"> ● Log in to Prometric's reservation webpage within five business days following the day after the test date to confirm your results
Application for the issuance of certificates	<ul style="list-style-type: none"> ● Apply using the dedicated form on the portal site (available after six business days following the day after the test date) (https://cbt.sswm.go.jp/pass) *Changed from FY2024

4-2. Details of the Specified Skilled Worker (ii) Examination for Industrial Product Manufacturing

(ii)

- The Examination involves reading the content related to actual work processes and materials and choosing the correct answers.
- Sample questions are available at the portal site.

https://www.sswm.go.jp/en/exam_f_02/examination.html



<Scope of questions and sample questions (example of Machining and Metal Processing) as of June 2024>

(5)機械金属加工区分の出題範囲等：次のとおり

項目	内容	問題数 ※配分は目安
安全衛生	安全衛生管理が具体的にできること	4問
品質管理	品質管理手法の活用ができること	4問
検査	機械金属関連の作業について、検査ができること	4問
測定	機械金属関連の作業について、測定ができること	4問
製図	機械金属関連の作業について、製図ができること	4問
		計20問

4. 正解と解説

【項目：安全衛生】

<キーワード>

3S・4S・5S、3ム、労働災害防止、安全活動、作業服・保護具、KYT（危険予知訓練）、設備の安全管理、警告ラベル、労働安全衛生法、労働衛生基準

問題1

正解：B

解説

- ✓ 製造業の現場において、「5S（整理・整頓・清掃・清潔・しつけ）」は重要であり、常に心がけておく。
- ✓ 転倒の原因にもなるため、通路に材料を置いてはいけない。

問題2

正解：A


解説

- ✓ 正しい姿勢で作業することにより、腰への負担を軽減できる。
- ✓ 重いものを持ち上げるときは、できるだけ体を対象物に近づけ、腰（重心）を低くする姿勢をとる。
- ✓ 2人以上の場合は、できるだけ身長差のない人同士で行う。

<正しい姿勢>

<間違った姿勢>



- 
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5. Consultation Services in the Manufacturing Industry Field



**Consultation Service for Foreign Human Resources with
Specified Skills in the Manufacturing Industry
Multilingual Call Center**



 **Tel: +81-50-2018-6773** (For foreigners) (Reference) +81-3-6838-0058 (For businesses)

 **E-mail: seizou_tokuteiginou_soudanmadoguchi@injestar.co.jp**

Available in Japanese, English, Chinese, Vietnamese, Indonesian and Thai

 **Portal Site** <https://www.sswm.go.jp/en/>





経済産業省